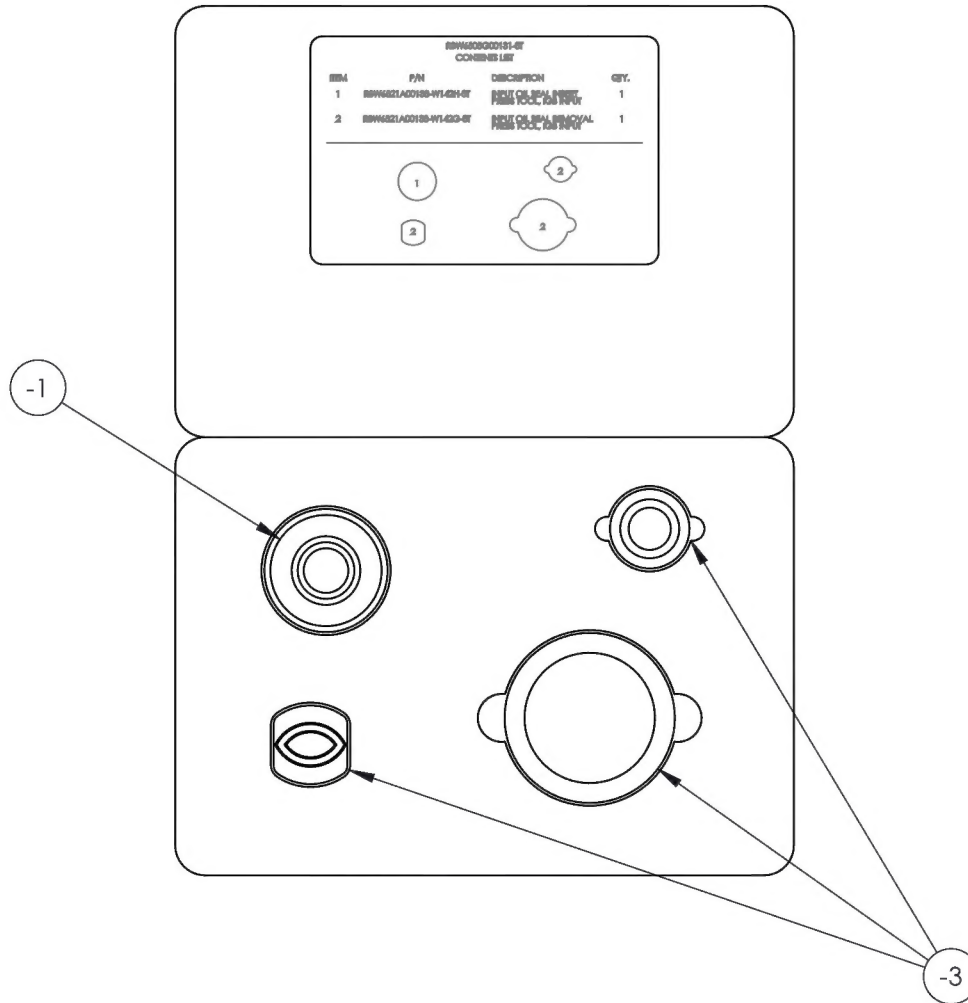


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	UPDATED TO NEW DRAFTING STANDARDS. CH'D TITLE BLOCK WAS RED BARN IS DART. -7 ADDED MISSING DIMS FOR FINGER GRABS. CH'D TOLERANCE ON NON-CRITICAL PARTS. -9 CH'D MAT'L WAS EGGHELL BLACK IS C200 BLACK.	6/9/2014	DPD	RJC

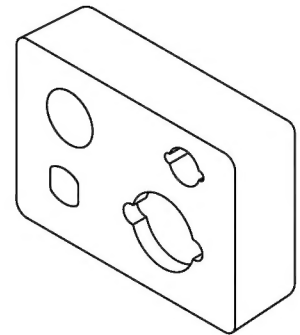
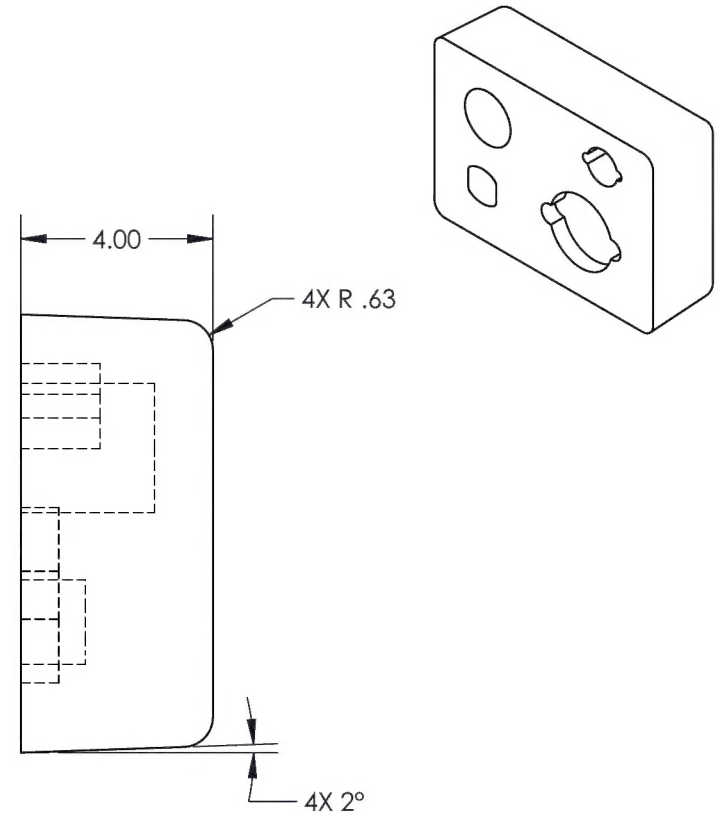
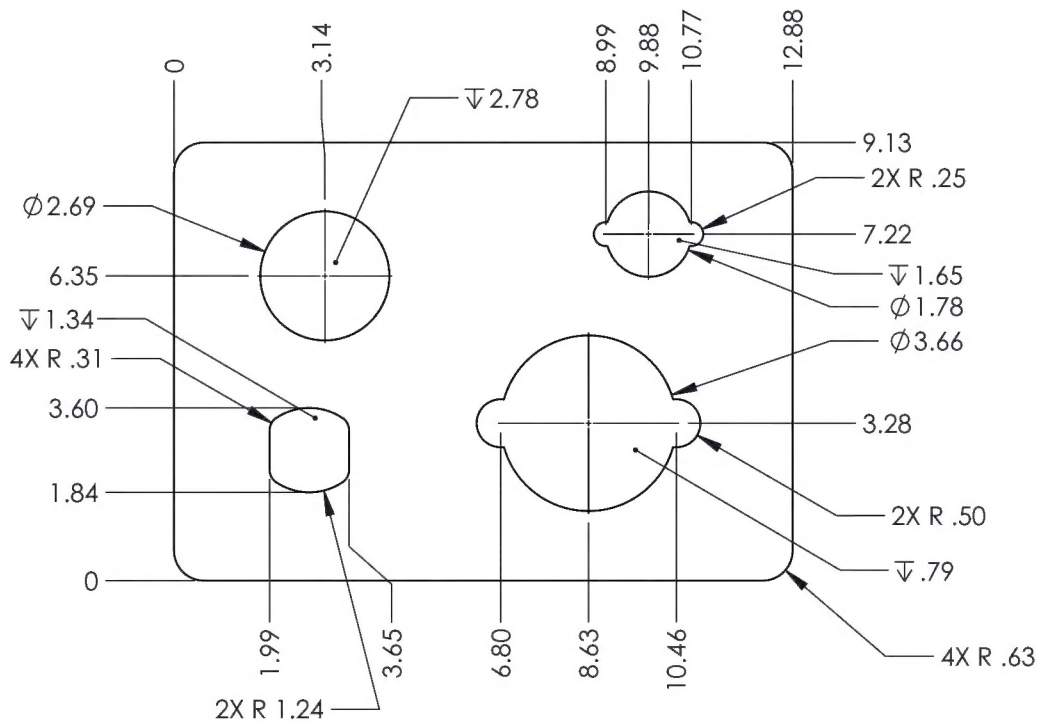


<b>DART</b> AEROSPACE	
TITLE <b>TOOL KIT, IGB SEAL REPLACEMENT</b>	
DWG NO. <b>RBW6505G00131-3T</b>	REV <b>A</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: <b>DUERFELDT</b> APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>AW139</b>
SCALE 1:4	DATE 6/6/2014
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	INPUT OIL SEAL INSERT PRESS TOOL		RBW6521A00138-W142H-3T	1
			-3	1	INPUT OIL SEAL REMOVAL PRESS TOOL		RBW6521A00138-W142G-3T	1
		B/O	-5	1	CASE	BLACK PLASTIC	6-1/2 X 11-7/16 X 12-1/4 PELICAN STORM CASE IM2100-E	NS
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	4 X 9-1/8 X 12-7/8 I.R. SPECIALTIES	2
		B/O	-9	1	LID FOAM	C200 BLACK	1-7/8 X 9 X 12-7/8 I.R. SPECIALTIES	3
			-11	1	INSIDE PLACARD	PLASTIC	1/16 X 4-3/4 X 7-1/4	4

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	-7 ADDED MISSING DIMS FOR FINGER GRABS.	6/9/2014	DPD
			RJC

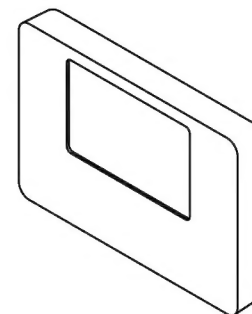
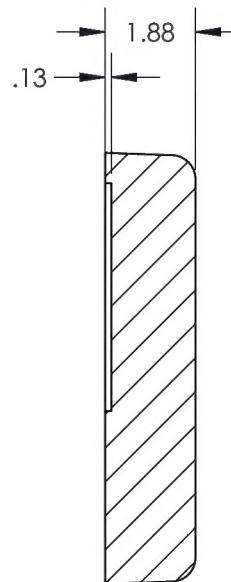
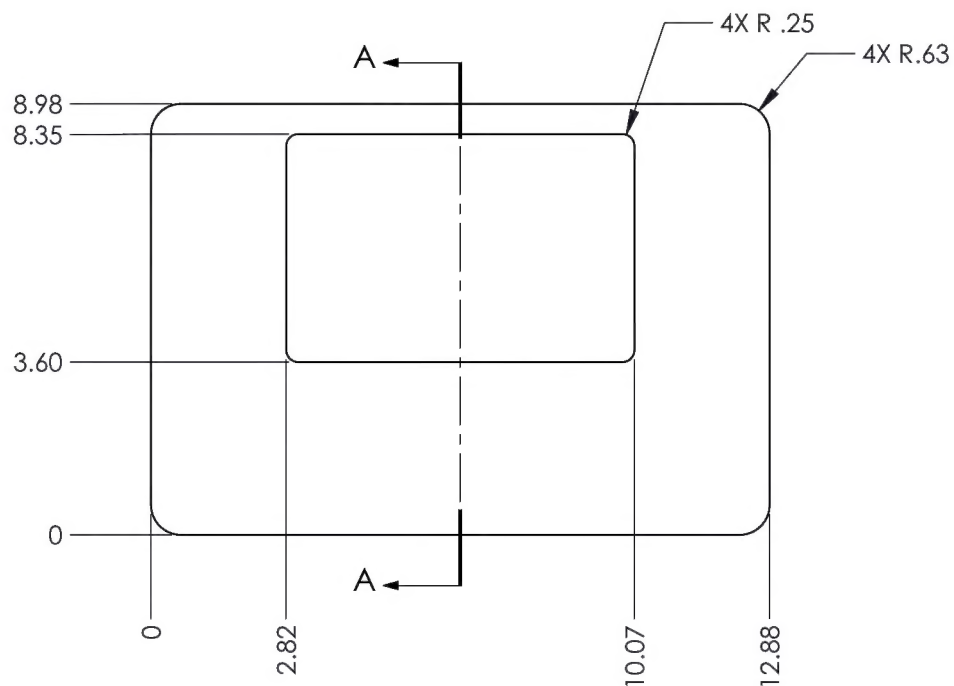


(-7)  
BOTTOM FOAM

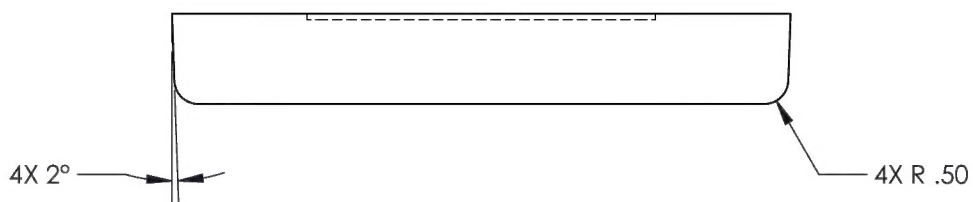
<b>DART</b> AEROSPACE	
TITLE TOOL KIT, IGB SEAL REPLACEMENT	
DWG NO. RBW6505G00131-3T-7	REV A
MAT'L Y20 BLACK	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:4	DATE 6/6/2014
SHEET 2 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	-9 CH'D MAT'L WAS EGGSHELL BLACK IS C200 BLACK.	6/10/2014	DPD	RJC



SECTION A-A

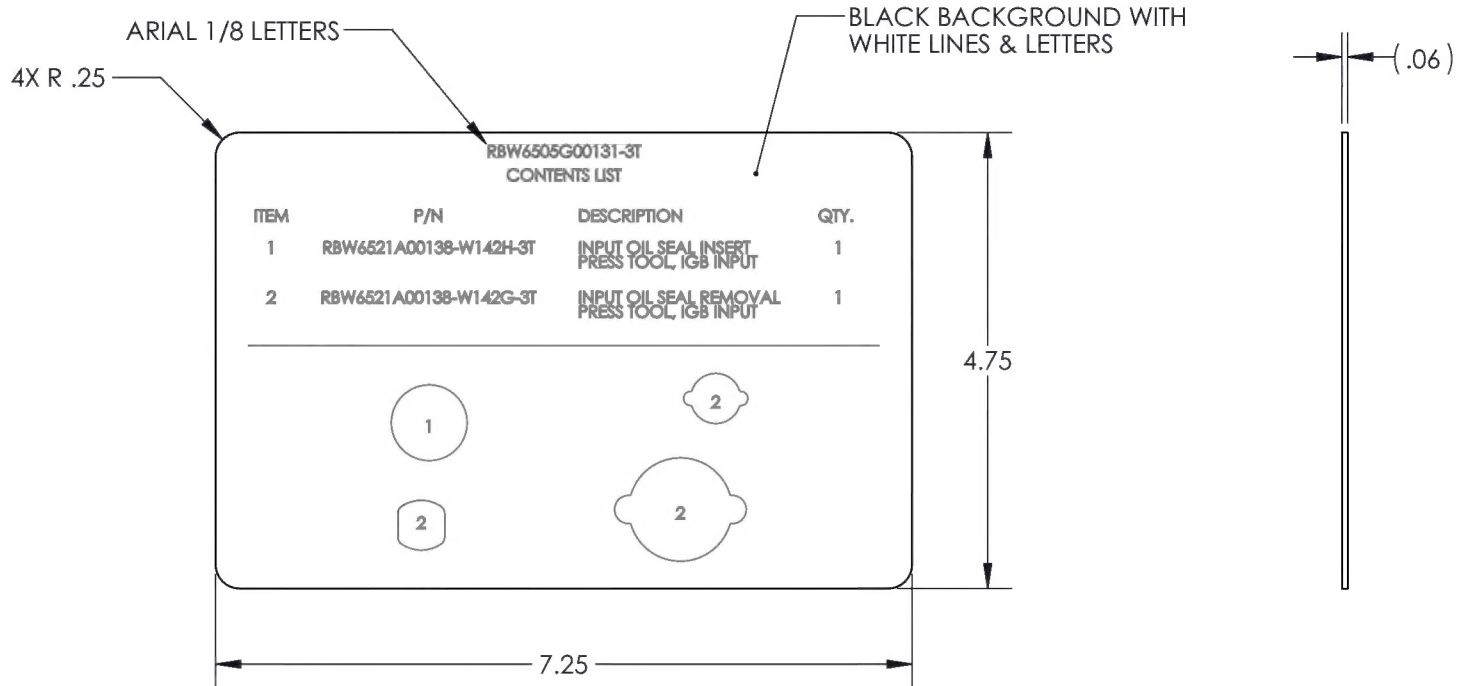


(-9)  
LID FOAM

<b>DART</b> AEROSPACE	
TITLE TOOL KIT, IGB SEAL REPLACEMENT	
DWG NO. RBW6505G00131-3T-9	REV A
MAT'L C200 BLACK	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:4	DATE 6/6/2014
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(11)

INSIDE PLACARD

<b>DART</b> AEROSPACE	
TITLE <b>TOOL KIT, IGB SEAL REPLACEMENT</b>	
DWG NO. <b>RBW6505G00131-3T-11</b>	REV <b>A</b>
MAT'L PLASTIC	DRAWN BY: <b>DUERFELDT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW139
SCALE 1:2	DATE 6/6/2014
	SHEET 4 OF 4